

# Thin Shade Eco-Cell

## For Lippert RV Entry Door Installation and Owner's Manual

After March 2025  
(For Aftermarket Applications)

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Thin Shade	
Part #	Description
2025009147	Thin Shade Eco-Cell - Window Shade

**NOTE:** Thin Shade Eco-Cell part number 2025009147 is a direct replacement for the original Thin Shade part number 786037.

## Introduction

This document provides the procedure to install the Lippert Thin Shade Eco-Cell into a Lippert RV entry door with a snap-together frame or a screw-together frame.

Additional information about this product can be obtained from [lci1.com/support](https://support.lci1.com) or by using the LippertNOW app. Replacement kits can be ordered from <https://store.lci1.com/> or by using the LippertNOW app.

The LippertNOW app is available for free on Apple App Store® for iPhone® and iPad® and also on Google Play™ for Android™ users.

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For additional support on this product, scan this QR code or go to: <https://support.lci1.com/entry-doors>





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## Safety Information

### ⚠ CAUTION

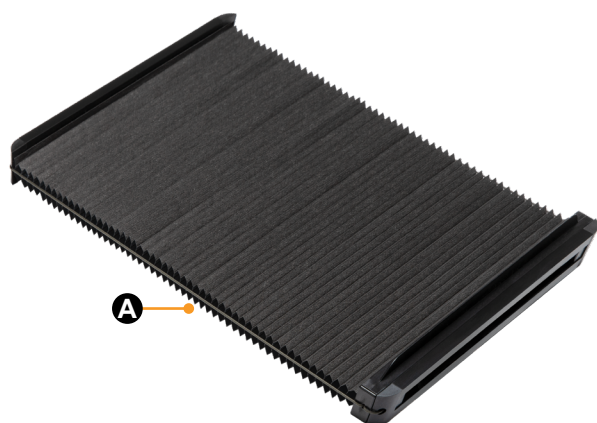
MOVING PARTS CAN PINCH, CRUSH OR CUT. KEEP CLEAR AND USE CAUTION.

## Resources Required

- Cordless or electric drill or screw gun
- Phillips screwdriver
- Appropriate drive bits
- Tape measure

## Parts List

Letter	Part #	Description	Qty
A	2025009147	Thin Shade Eco-Cell	1



## Installation-Snap Frame

**NOTE:** The Thin Shade can be installed as shown in Fig. 1 to close from top to bottom of the window or flipped vertically to close from bottom to top. Installation is the same in either orientation.

1. Unlatch the small levers at the top of the window frame in a left-to-right direction (Fig.1).

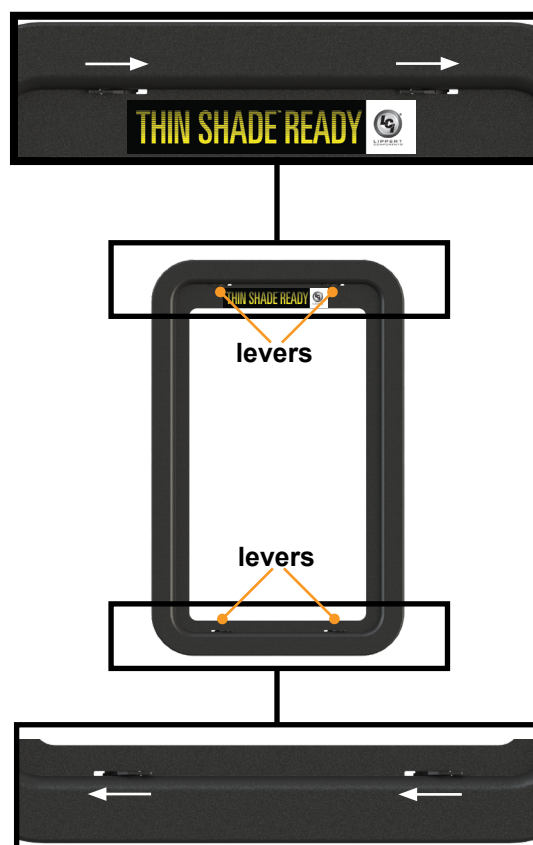


Fig.1

2. Unlatch the levers at the bottom of the frame in a right-to left direction (Fig.1).
3. If equipped, remove the existing shade from the frame and discard.
4. Holding the top rail at an approximate 45 degree angle, insert one end into the corner between the inner frame and glass (Fig.2A).
5. Repeat this action on the opposite end of the top rail.



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6. Press both ends up and latch in place moving levers in a right-to-left direction.
7. Holding the bottom rail at an approximate 45 degree angle, insert one end into the corner between the inner and outer frame (Fig.2B).
8. Repeat this action on the opposite end of the bottom rail.
9. Press both ends down and latch in place, moving levers in a left-to-right direction.

4. Measure  $\frac{1}{2}$ " up from the existing knot and mark the cord.
5. Repeat this action on the opposite cord.
6. Create a new knot on both cords, at the marks made in step 4.
7. Pull bottom rail of shade down to the newly created knots.
8. Replace end caps.



Fig.2

### Installation - Screw-in Frame

**NOTE:** Door must be equipped with #387501 inner frame.

1. Working from the bottom of the shade, locate the bottom rail (Fig.3A).
2. Remove end caps.
3. Locate the knots tied at the end of each cord (Fig.3B).

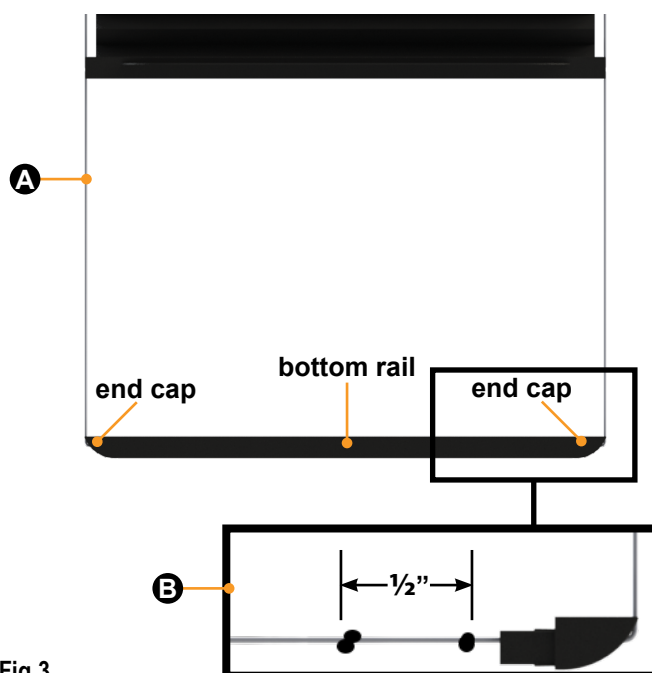


Fig.3

### **CAUTION**

FAILURE TO FOLLOW THE RECOMMENDED PROCEDURE OF REMOVAL COULD RESULT IN PERSONAL INJURY FROM BROKEN GLASS OR DAMAGE TO EQUIPMENT. IT IS IMPORTANT TO REMOVE THE PHILLIPS HEAD SCREWS IN THE ORDER STATED.



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9. Remove the top 8 Phillips head screws (Fig.4A) from the interior window frame. Do not discard screws.
10. Gently pull back the top of the frame.
11. If currently equipped, remove the existing window shade from inside of the interior window frame.
12. Holding the top rail at an approximate 45 degree angle, insert one end into the corner between the inner frame and glass (Fig.4).

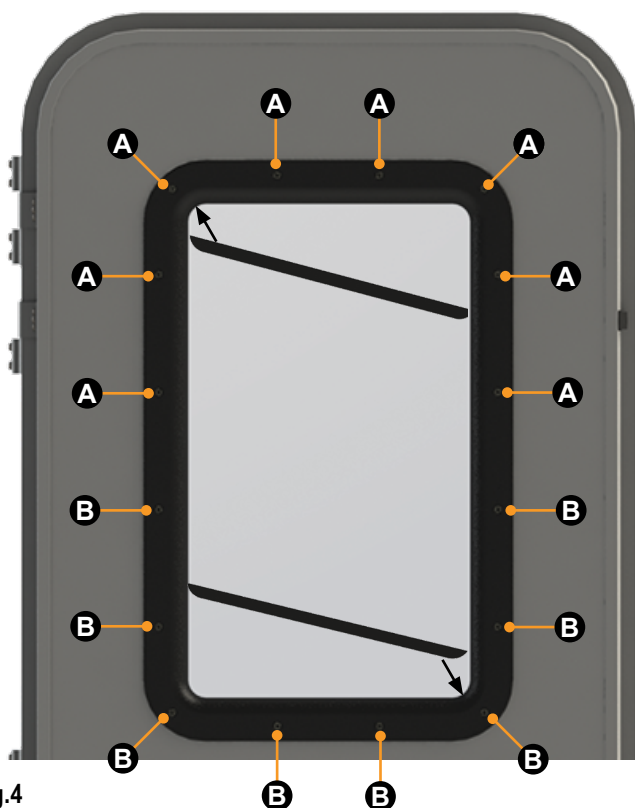


Fig.4

13. Repeat this action on the opposite end of the top rail.
14. Press both ends up until the part is securely in place.
15. Top rail must be seated above tabs (Fig.5A)
16. Press top of frame back into position and replace Phillips head screws removed in step 9.
17. Remove the bottom 8 Phillips head screws (Fig.4B) from the interior window frame. Do not discard screws.

18. Holding the bottom rail at an approximate 45 degree angle, insert one end into the corner between the inner frame and glass (Fig.4).

19. Repeat this action on the opposite end of the bottom rail.

20. Press both ends down until the part is securely in place.

21. Bottom rail must be seated below tabs (Fig.5B)

22. Press bottom of frame back into position and replace Phillips head screws removed in step 16.

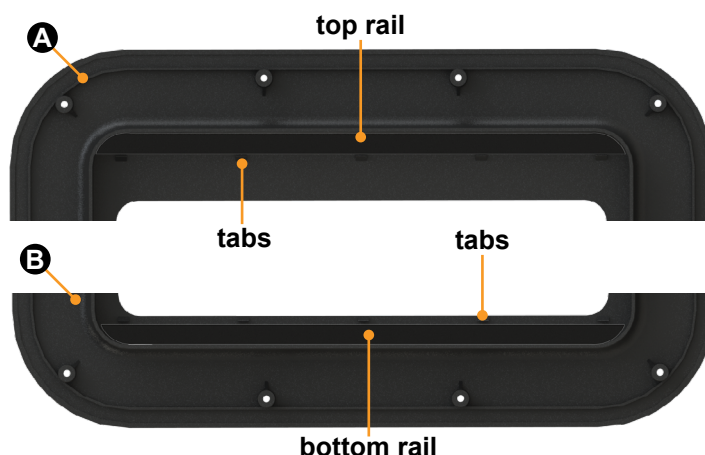


Fig.5



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