

Taylor Made® Towable Tubes

Installation and Owner's Manual

(For Aftermarket Applications)

Taylor Made® Towable Tubes and Accessories		
Letter	**Part #**	**Description**
A	2021136877	Wild Wave 2 person tube PL2101
B	2021136878	Wild Wave 3 person tube PL2102
C	2021136879	Chaos 3 person tube PL2103
D	2021136880	Chaos 4 person tube PL2104
E	2021136881	Nebula Round Tube PL2105
F	2021136882	Shock Wave Tube PL2106
G	2021136883	Tidal Wave 2 person tube PL2107
H	2021136884	Tidal Wave 3 person tube PL2108
I	2021136885	Taylor Made Tow Booster PL2109
N/A	2021150644	Taylor Made Tow Rope 2K PL2111
N/A	2021150643	Taylor Made Tow Rope 4K PL2112

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Introduction

The Taylor Made Towable Tubes are constructed of the finest materials and assembled to rigid specifications.

Additional information about this product can be obtained from lci1.com/support or by using the LippertNOW app. Replacement kits can be ordered from https://store.lci1.com/ or by using the LippertNOW app.

The LippertNOW app is available for free on Apple App Store® for iPhone® and iPad® and also on Google Play™ for Android™ users.

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Safety

Read and fully understand all instructions before operating this product. Adhere to all safety labels. To reduce the risk of injury or death, follow these guidelines:

⚠ WARNING

TOWABLE WARNING - USE OF THIS PRODUCT AND PARTICIPATION IN THE SPORT INVOLVES INHERENT RISK OF INJURY OR DEATH.

- Do not use at speeds that exceed skills of the rider. Boat speed should never exceed 20 mph for adults and 15 mph for children.
- This product should never be used by children except under adult supervision.
- This is not a personal flotation device.
- Always wear a U.S. Coast Guard approved Type III (PFD) Life Jacket.
- Never place wrists or feet through handles or towing harness. Ensure tow rope is clear of all body parts prior to or during use.
- Rider should keep feet out of the water.
- Watercraft driver is responsible for the ride since the tube cannot be controlled by the rider. Always have a person other than the driver as an observer.
- Watercraft driver should avoid excessive speed or sharp turns which might cause the tube to flip over abruptly resulting in serious injury to the rider.
- Do not tow in shallow water or near shore, docks, pilings, swimmers or other boats.
- Do not exceed the manufacturers recommended number of riders for your particular tube.
- Use a tow rope of at least 1500 lbs. average tensile strength for pulling a single person, 2375 lbs. average tensile strength for pulling two people, 3350 lbs. average tensile strength for pulling three people and 4100 lbs. tensile strength for pulling four people on an inflatable tube. The tow rope should be at least 50 feet in length but do not exceed 65 feet.
- Do not operate watercraft or ride under the influence of alcohol or drugs.
- Carefully read this manual and follow the instructions.
- Do not use in shallow water or near shore, docks, pilings, swimmers, other watercraft, or any other obstacles.
- Use only on water.
- Never attempt land or dock starts. This will increase your risk of injury or death.
- Always wear a properly fitted life jacket (PFD) approved by your country's agency, USCG Type III, ISO, etc.
- The faster you ski or ride, the greater your risk of injury.
- Never make sharp turns that may cause a slingshot effect on the skier/rider's speed.
- Skier/Rider should be towed at an appropriate speed for their ability level.
- Only use your tube with a responsible watercraft operator who knows how to operate a watercraft properly.
- Take all reasonable precautions in the use and operation of your tube and boat.
- Teach anyone using your tube how to attach it to the rope, how to ride it, and how to maintain it.
- Use a single tube for not more than one rider and no more than two riders for a double tube. Do not exceed the manufacturer's recommended number of riders for your particular tube.
- If the tube is designed for more than one person, take extra precaution to avoid colliding with one another.
- The stress on the rope is different from the stress on the tube, and will vary with the weight of the passengers, design, and surface area of the tube.
- Never strap or attach anyone to the tube or cover. Never put your feet or hands through the strapping of the towing system or handles. Never wedge your hands or feet under the cover or between the cover and the tube.

- Never attempt jumps or dangerous tricks with your tube. If more than one tube is being towed, avoid collisions with other tubes.
- Scout the area before use to avoid any debris or obstacles that might present a safety hazard.
- Be in good physical condition and be cautious in your use of this or any other towable tube.
- Check the rope and connector for frays, cuts, sharp edges, knots, or wear before each use. Discard rope if any such condition exists or if rope appears to be worn. Such conditions may lead to breaks.
- Do not use tow rope with elastic or bungee material to pull skiers or riders. Such an addition can break or stretch which may lead to injury of users or boat occupants.
- Rope is subject to deterioration when exposed to direct sunlight. The life of the product will be extended when stored away from sunlight.
- The tow rope should be replaced when signs of deterioration appear, indicated by the existence of discoloration, wearing, fraying or raveling.
- Do not add hardware or attachments that are not otherwise supplied by the manufacturer.

Resources Required

- If applicable, a low-pressure, high volume inflater such as a 12 volt inflater, foot or hand pump, or a local gas station air hose.

Inflation and Assembly

1. If applicable, begin by inserting the tube into its cover and aligning it as well as possible.

2. When there are multiple air chambers inflate the smaller push-in valve(s) first and the large, screw-in (Boston) valve last.

3. Locate the valve **(Fig.1A)** on the main tube, under the valve cover on the nylon cover.

4. To inflate your tube, use any high volume, low-pressure inflator. Some of the Taylor Made Towable Tubes come with large Boston valves that may be filled using either the pumps referred to above or your local gas stations air hose. When included, it can be found under the top cap of the large screw-in valve. Inflate until it is firm and the cover is wrinkle-free and taut. Close the valve completely. Close the valve cover by aligning and pressing the hook and loop fastener **(Fig.2A)** together.

5. A towable tube comes with either a "Quick Connect" hook **(Fig.3A)** fitting a webbing strap or a section of rope at the towing end of the tube. These are for connecting your towline. Be sure the line is connected securely. Check it regularly between rides to avoid the dangers of a sudden disconnect.

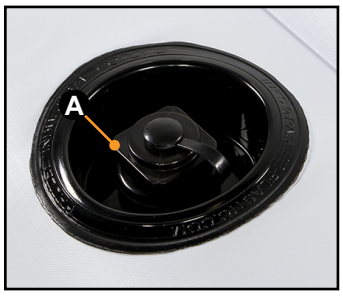


Fig.1

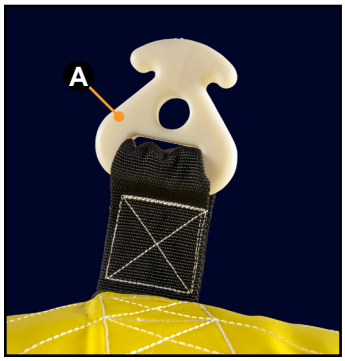


Fig.3



Fig.2

Taylor Made® Towable Tubes

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Taylor Made Accessories

Part #	Product Name	Capacity / Description	Key Features
2021136885	Taylor Made Tow Booster PL2109	Tow Capacity - For towables that have up to a 4 rider maximum capacity, Adjustable Line Lengths - 50', 55', 60'.Heavy-Gauge PVC bladder	Keeps the rope from dragging in the water to enhance the tube's performance on turns and slides
2021150644	Taylor Made Tow Rope 2K PL2111	Tow Rope, Max. Total Rider Weight - 340 lbs or 2 riders, Line Length - 60'	Average Break Strength - 2,375 lbs
2021150643	Taylor Made Tow Rope 4K PL2112	Tow Rope, Max. Total Rider Weight - 680 lbs or 4 riders, Line Length - 60'	Average Break Strength - 4,100 lbs

Taylor Made Tow Booster

The Taylor Made Tow Booster **(Fig.4B)** keeps the tow rope out of the water while towing, reducing drag, rope spray, and submarining. It also lowers stress on tubes & covers, allowing your towables to last. Attach the green rope **(Fig.4A)** to a fitting of ski eyelet on the center of the stern and attach the orange rope **(Fig.4C)** to the towable tube.

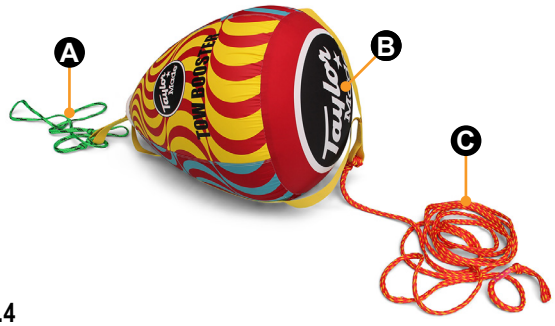


Fig.4

Maintenance

After use, clean debris from your tube by wiping it off or spraying it with fresh water. This is especially important if it has been used in salt water, or in an area where there has been exposure to oil or gasoline.

Never use harsh detergents to clean the tube. If you need more than water, use dish-washing detergent or a similarly mild cleansing agent.

Dry your tube and store it **DEFLATED**, in a cool, dry area. Storage in a very cold area could result in cracking of the vinyl tubes.

Notes

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