



LIPPERT
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Waste Master Hose **Aftermarket Manual**

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Preparation

Tools required:

- 10" Hacksaw
- ABS Glue
- Sandpaper

Installation

1. Female cam lock (Fig. 1) affixes to terminal end of coach plumbing and replaces bayonet fitting.



Fig.1

2. Male cam lock fitting comes pre-installed on the end of the 4:1 compression hose (Fig. 2).



Fig.2

3. The coach will have a bayonet-type fitting with a cap (Fig. 3). Remove the cap.

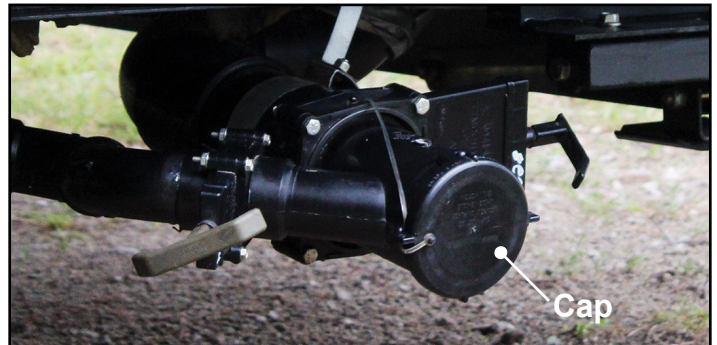


Fig.3

4. Cut off the 4 tabs with a hacksaw (Fig. 4).



Fig.4

NOTE: A 10" mini Hacksaw is recommended for getting a close cut.



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5. Use sandpaper to get a smooth surface and to remove any burrs remaining after cutting off the tabs (Fig. 5).



Fig.5

6. Apply the ABS glue to the pipe at the coach. Apply ABS glue to the female cam lock fitting and apply another swipe of glue to the pipe at the coach (Fig. 6). Take the cam lock fitting and push it on the pipe, turn approximately 90 degrees to the final position (Fig. 7) and hold in place for 30 seconds.

NOTE: The waste pipe is ABS pipe. Use approved glue for ABS piping. Do not use glue for PVC or CPVC piping. Allow 15 minutes for the glue to set before proceeding.



Fig.6

7. Insert the male cam lock cap (Fig. 7A) into the female cam lock with the arms on the female cam lock in the open position.
8. Lock the cam lock cap in place by pushing the arms down against the sides of the female cam lock.

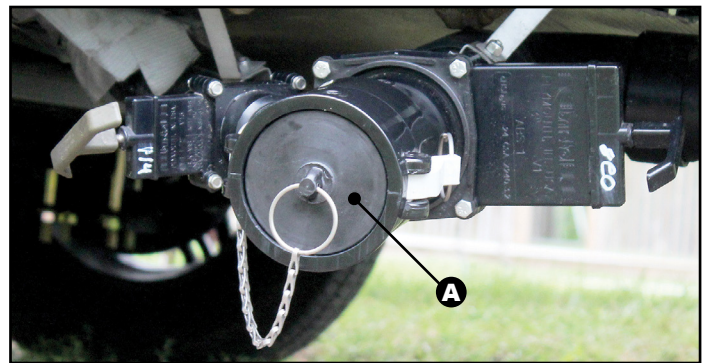


Fig.7

9. To install hose, remove male cam lock cap and insert the male end of the hose and lock into place.



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Please recycle all obsolete materials and contact Lippert Components with concerns or questions.