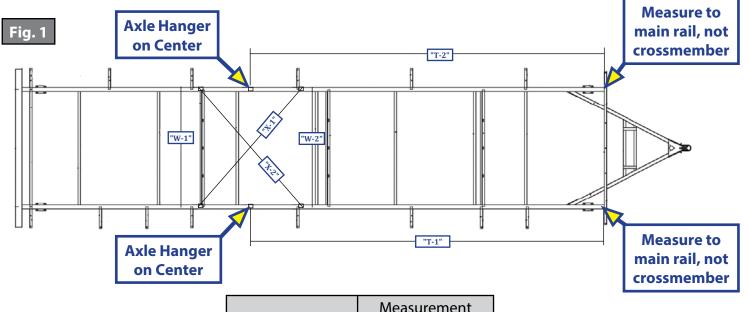


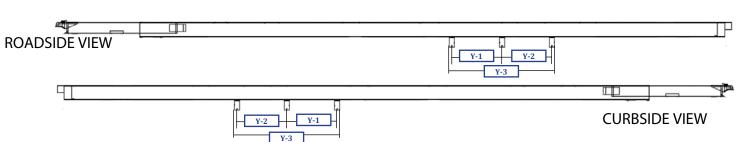
AXLE HANGER MEASUREMENT PROCEDURE - DOUBLE AXLE

FRAMES AND CHASSIS



	Measurement
T-1	
T-2	
W-1	
W-2	
X-1	
X-2	





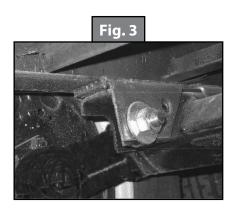
Curbside	Measurement
Y-1	
Y-2	
Y-3	

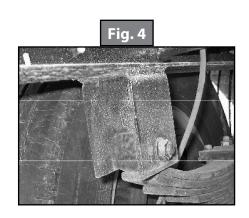
Roadside	Measurement
Y-1	
Y-2	
Y-3	



AXLE HANGER MEASUREMENT PROCEDURE - DOUBLE AXLE

FRAMES AND CHASSIS







- 1. Unit must be pulled into work space straight and evenly.
- 2. When measuring axle hanger, measure where hanger meets I-beam (Fig. 3 and 4).

NOTE: Be sure to measure as high on the hanger as possible if other components interfere with measurement point on the hanger.

- 3. On measurements W-1 and W-2, (Fig. 1) be sure to measure top of hanger, in order to determine the spring center.
- **4.** When measuring X-1 and X-2, (Fig. 1) be sure to measure from the top of the hanger on both ends. If there is a discrepancy, measure bolt-to-bolt.

NOTE: It may be necessary to have another individual assist by holding the other end of the tape measure.

- **5.** Measure T-1 and T-2 (Fig. 1) from center of axle hanger to intersection of main rail and front crossmember.
- **6.** Measure Y-1 and Y-2 (Fig. 2) on center of bolt.
- **7.** Measure Y-3 (Fig. 2) outside of front hanger to outside of rear hanger.

NOTE: Please accompany this document with clear pictures of all points of issue. Be sure tire wear pictures are shot straight on (Fig. 5).