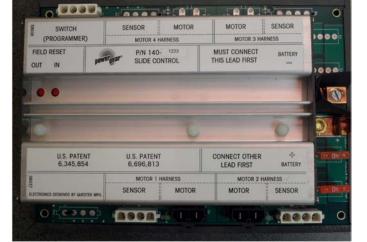


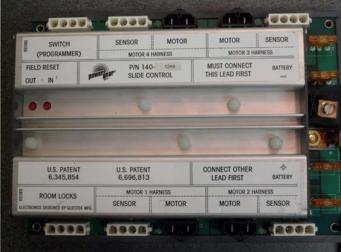
Troubleshooting Slide-Out Controls 140-1233, 140-1249(S), 1510000165

3010002189, Rev. OB 8/13

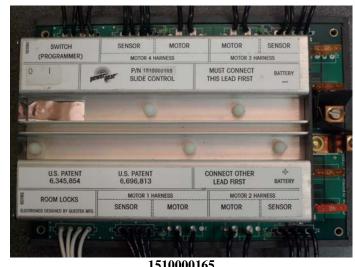
	© Copyrigh	ht Power Gear Issued: October 2012
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Control box pictures Wiring diagram	1 2	SWITCH SENSOR (PROGRAMMER) MO FIELD RESET P/I OUT IN
Reference numbers	3	
Slide room will not operate at all	4	20
"A": Control box motor LED's stay so	olid 5	U.S. PATENT U.S. P 6,345,854 6,69
"B": Control Box motor LED's Momentary flash	6	
"C": No motor LED's	7	and the second second second
The slide-out room works in <u>teach</u> m but not in <u>run</u> mode when using the teach pendant / programm		SWITCH SENSO
Slide-out room works with teach pendant/programmer in run mode, but does not work when coach wirin connections are plugged back into	g	S (PROGRAMMER) M FIELD RESET OUT IN PROFESSION PS
slide out control.	9	E
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140-1233



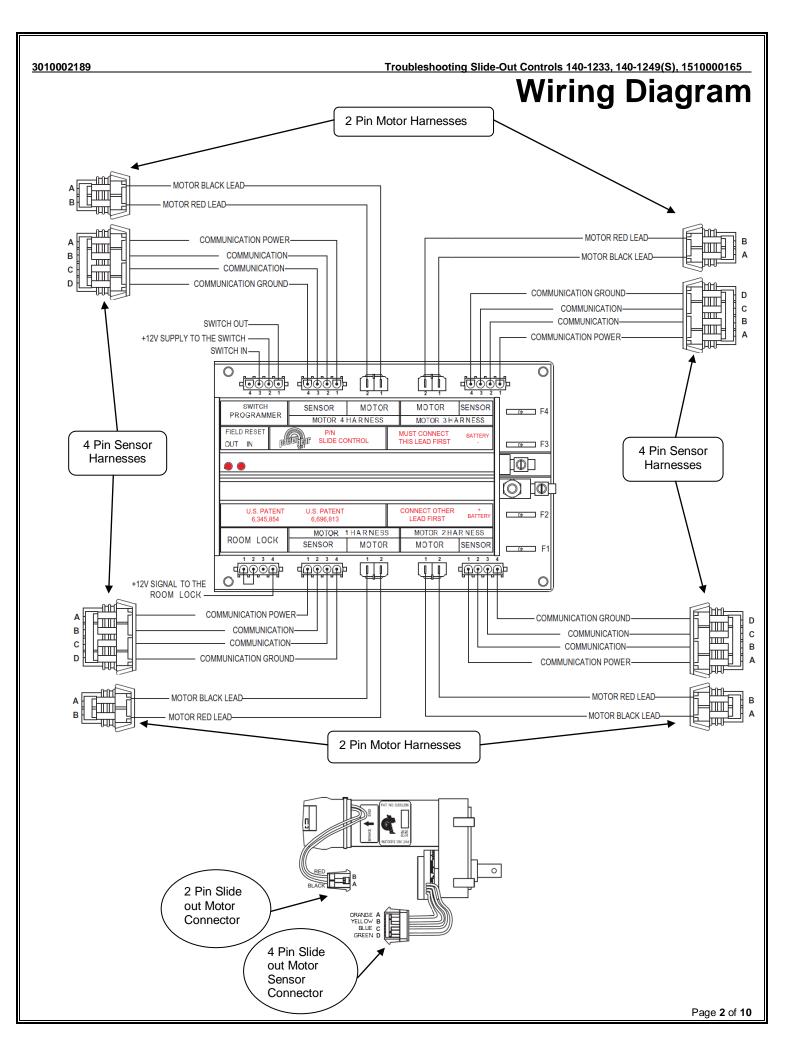
140-1249(S)



Always make sure that the slideout room path is clear of people and objects before and during operation of the slide-out room. Always keep away from the slideout rails when room is being operated. The gear assembly may pinch or catch on loose clothing.



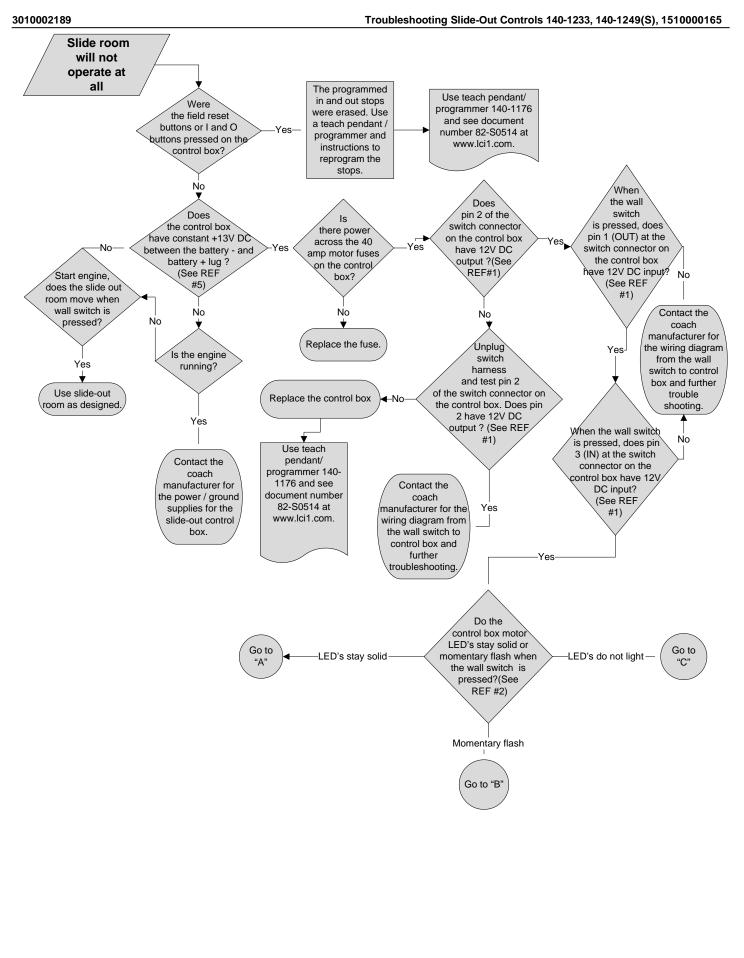
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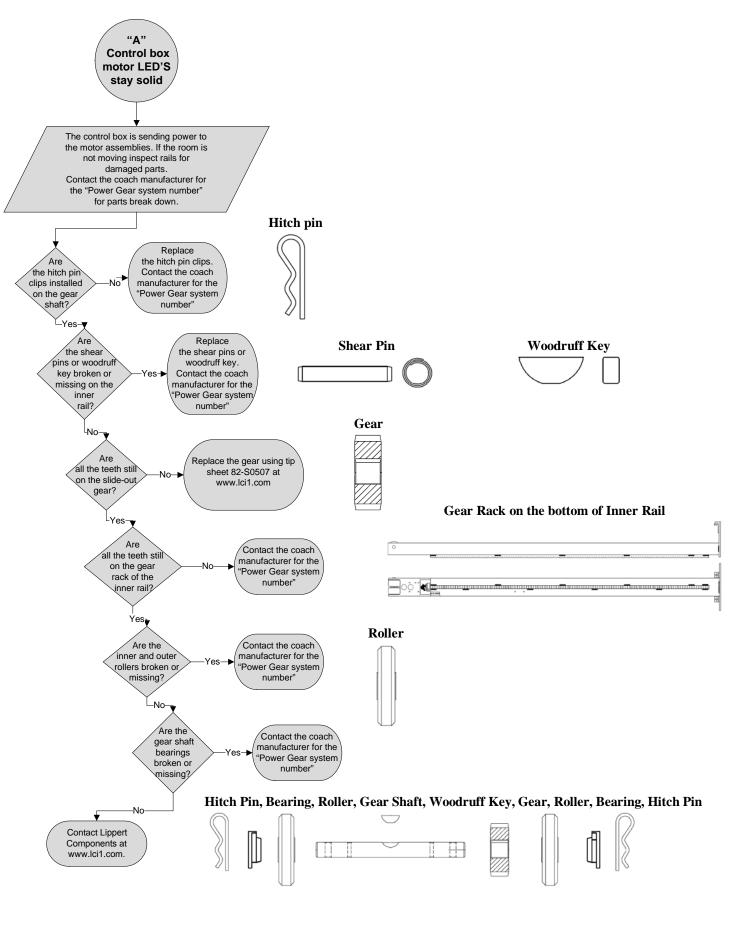


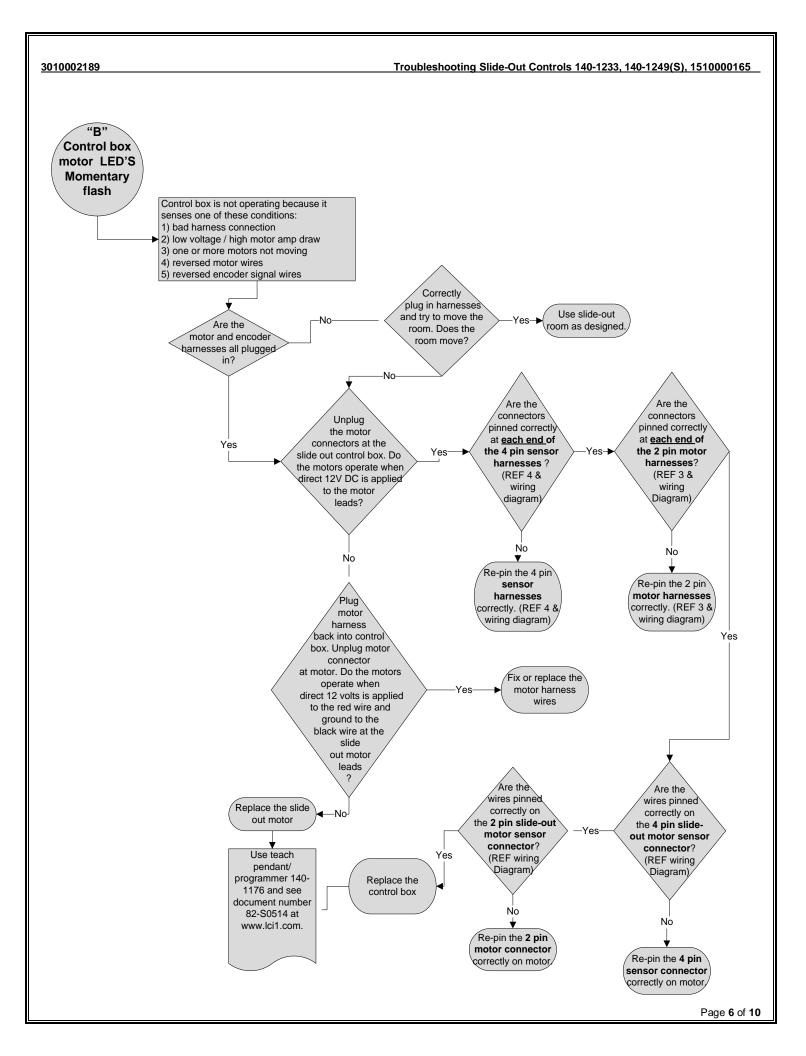
Troubleshooting Slide-Out Controls 140-1233, 140-1249(S), 1510000165

REFERENCE NUMBERS					
	Reference # 1 Programmer (teach pendant) connection				
	Reference # 2	LED operation indicator			
	Reference # 3	Motor plug			
	Reference # 4	Sensor plug			
	Reference # 5	Incoming Battery + / Battery -			
	Reference # 6	Room locks plug with jumper wire			
1			ebuy 4 4 4 5 F3 F3 F3 F3 F3 F3 F3 F3 F3 F3		
		PATIENT CONNECT OTHER + 96,813 LEAD FIRST BATTERY	F2 Incoming Battery +		
	ROOM LOCKS SEN	MOTOR 1 HARNESS NOTOR 2 HARNESS SOR MOTOR MOTOR SENSOR	F1 5		
6 -					
			Page 3 of 10		

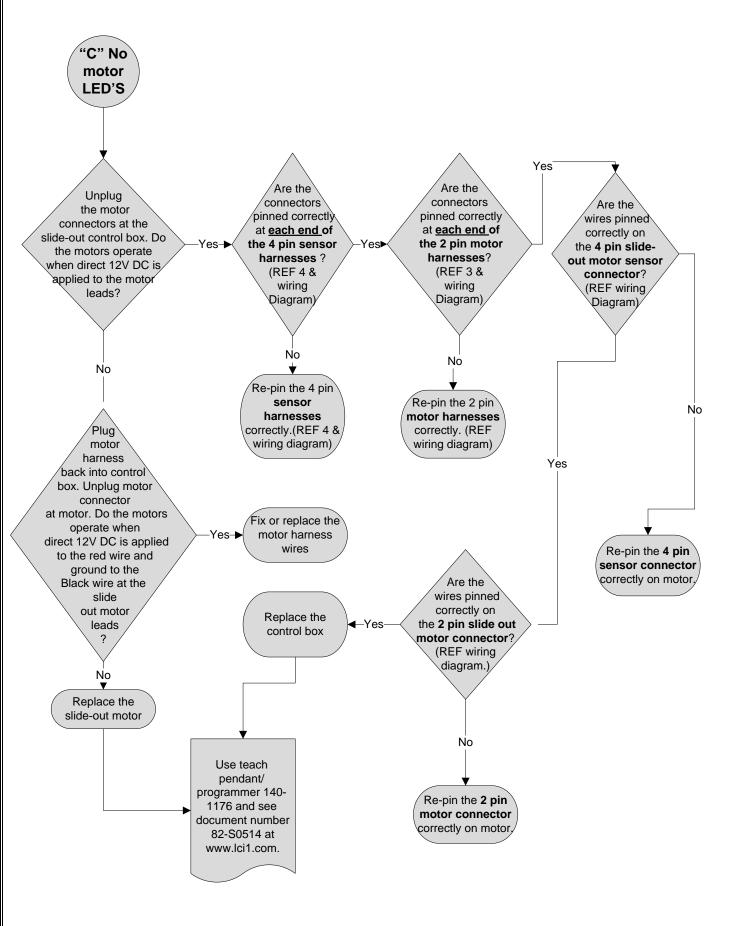




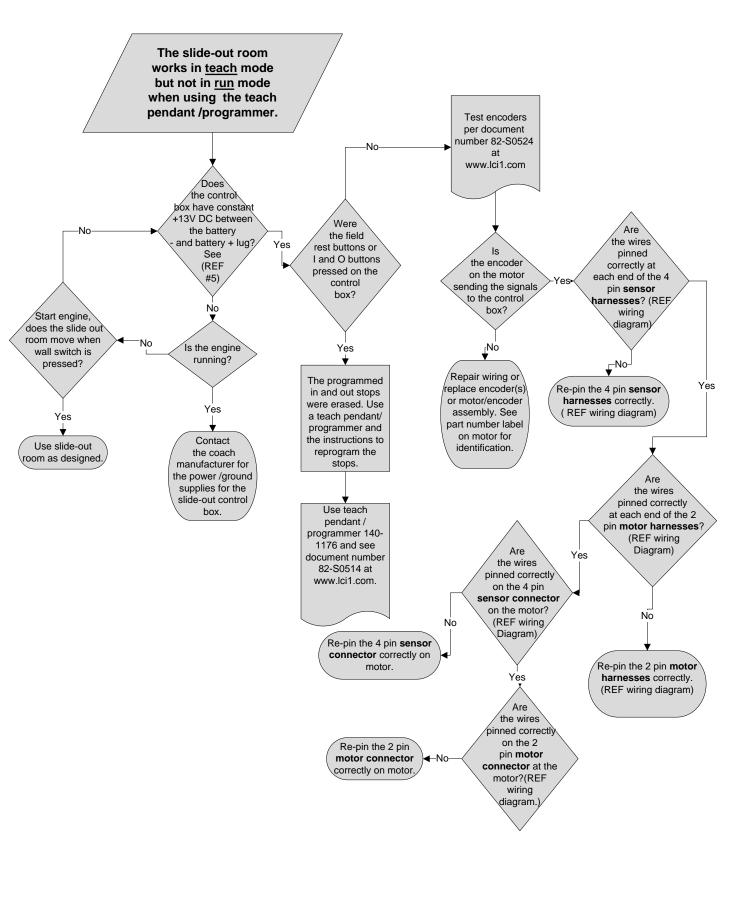


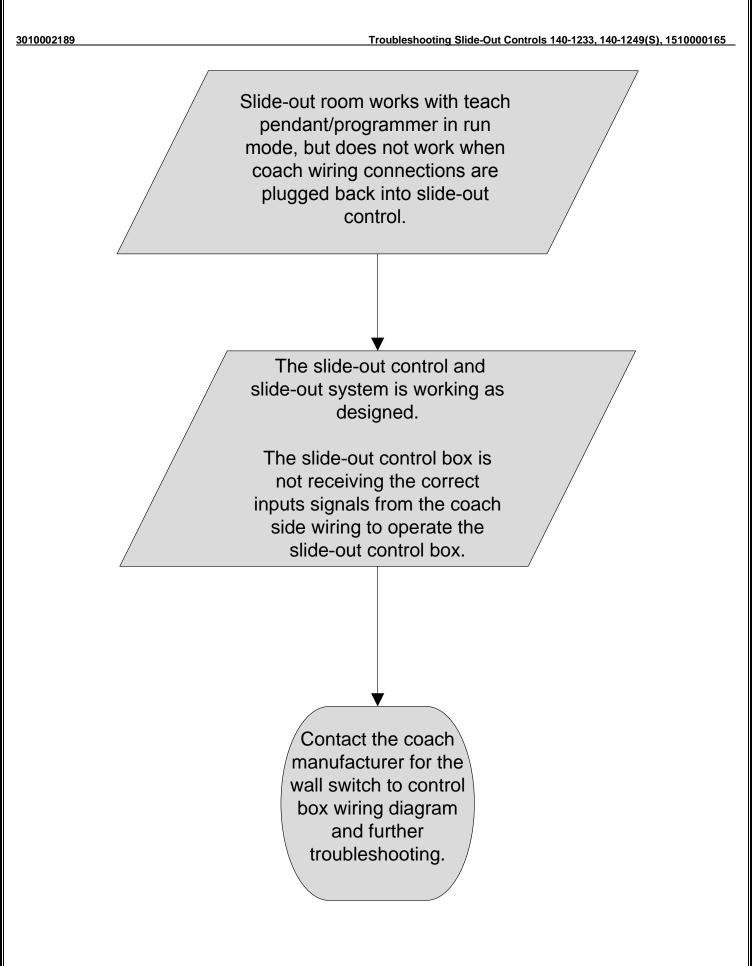






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Additional Reference Publications Located At www.lci1.com

81-1299	Slide-out room height adjustment
82-S0295	Flat floor room height adjustment
82-S0378	Operators manual full wall slide systems
82-S0379	Service/Installation manual full wall slide system
82-S0503	Electric slide-out system operations and service manual
82-S0510	Slide-out control replacement
82-S0514	140-1176 Programmer/teach pendant Instructions
82-S0524	Encoder Test 1: slide-out controls 140-1233, 140-1249 (S), 1510000165
82-S0525	Encoder Test 2: slide-out controls 140-1233, 140-1249 (S), 1510000165
301000062	Service manual Gulf Stream electronic full wall slide systems
301000067	Troubleshooting Information for RV slide-outs, emergency retract module instructions (ERM)

