

WINDOWS

Purpose

The purpose of this document is to describe the procedure of adding 100% silicone sealant, assuring that any minor hot melt/adhesive voids are filled. This will provide a proper water barrier between the fixed glass and frame.

Resources Required

- Ladder
- Flashlight
- 100% silicone caulk
- Caulk gun

Procedure

Perform this window repair only on the fixed-glass side of the window. The fixed-glass side is the portion of the window that does not open or move (Fig. 1).

NOTE: Do not place silicone on the vented side of the window glass.

1. Remove the rubber glazing from around the fixed-glass side of the window.

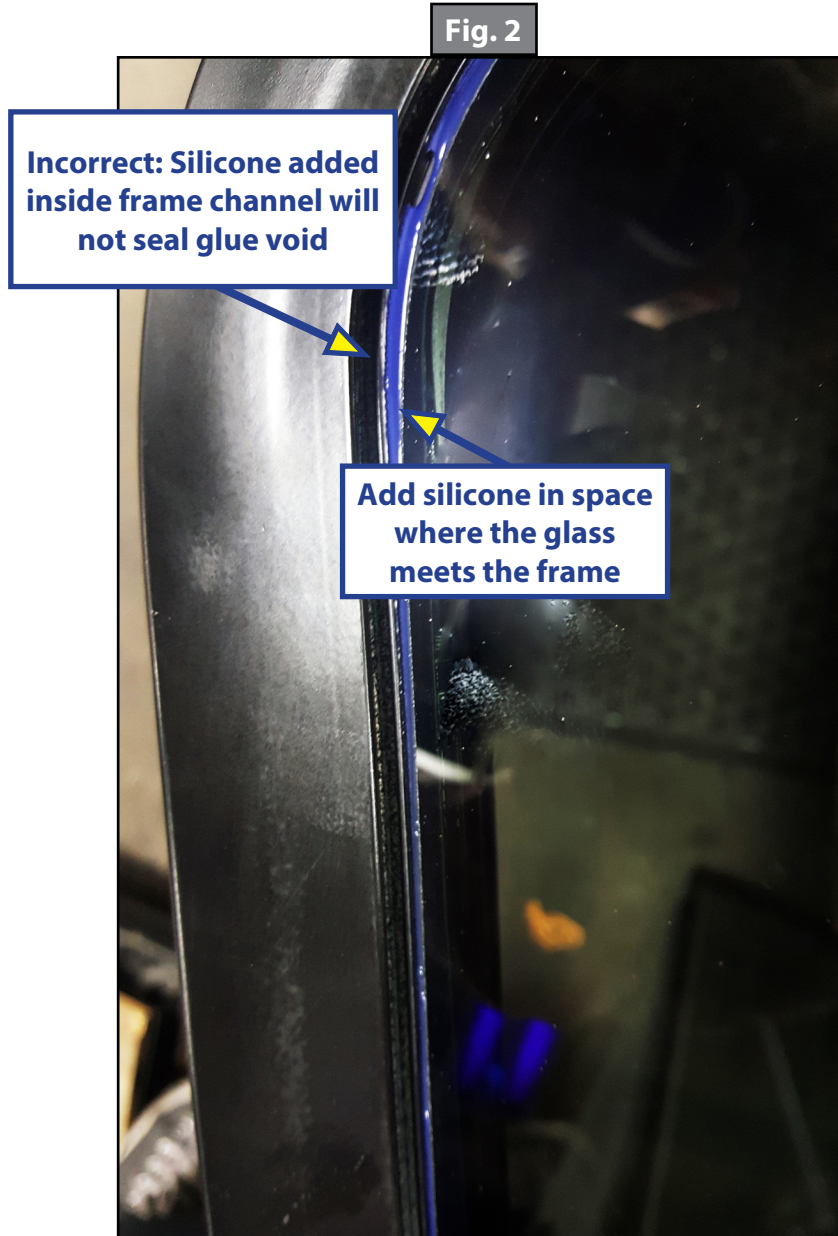
Fig. 1



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2. Using a caulk gun, apply a bead of 100% silicone in the space where the glass meets the frame on the fixed-glass side of the window (Fig. 2).
3. Use a flashlight to verify that the silicone application is successful.
4. Reinstall the rubber glazing back into the window frame. If rubber glazing is not installing easily, remove it, soak it in warm, soapy water and reinstall.
5. Clean off any excess silicone.

Fig. 2



As a supplier of components to the RV industry, safety, education and customer satisfaction are our primary concerns. Should you have any questions, please do not hesitate to contact us at (574) 537-8900 or by email at customerservice@lci1.com. Self-help tips, technical documents, product videos and a training class schedule are available at lci1.com or by downloading the MyLCI app.