

Purpose

This document outlines the procedure for making "V" cuts in the vinyl seal at the bottom of the window. The cuts will create weep holes to allow moisture to drain from the window.

Notch detail to be applied to window series 1600, 1900, 2900, 5900, 6900, and 8700.

Procedure

1. Remove the vinyl from bottom of window and pull it up as shown Fig. 1.
2. Using vinyl cutters cut "V" type notches in vinyl (Fig. 1). Notches should be evenly spaced.

NOTE: Make sure notches are not so deep that they cut completely through the vinyl (Fig. 2).

- Windows widths up to 24" – cut two notches.
- Window widths 24" to 48" – cut three notches.
- Window widths over 48" – cut four notches.

Fig. 1

