# 8600 AND 9000 SERIES WINDOW GLAZING REPAIR

TI-469

WINDOWS

## Purpose

This document outlines the procedure for back-filling the corner(s) of windows where glazing has separated from the corners of the window.

## Safety

Read and understand all instructions before performing any repair or maintenance to this product.

Adhere to all safety labels.

**⚠ CAUTION**

**The "CAUTION" symbol above is a sign that a safety risk is involved and may cause personal injury and/or product or property damage if not safely adhered to and within the parameters set forth in this manual.**

**⚠ CAUTION**

**Always wear eye protection when performing service, maintenance or installation procedures. Other safety equipment to consider would be protective clothing, gloves and possibly a full face shield, depending on the nature of the task.**

**⚠ CAUTION**

**Improper use of DOWSIL™ 1199 Silicone Glazing Sealant:**

- **Can cause serious eye irritation.**
- **May cause damage to organs (Blood) through prolonged or repeated exposure if swallowed.**
- **May cause damage to organs (Respiratory Tract) through prolonged or repeated exposure if inhaled.**

**Do NOT ingest sealant. Do NOT inhale sealant fumes. Wash exposed skin thoroughly after handling.**
**Use only outdoors or in a well-ventilated area.**
**Contaminated work clothing must not be allowed out of the workplace.**
**All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations.**

## Resources Required

- Plastic putty knife
- DOWSIL™ 1199 Silicone Glazing Sealant, Clear or similar adhesive, binding agent
- Caulking gun
- Utility knife
- Gloves
- Mild cleaning solution
- Lint-free wipes

## Procedure

1. Use a mild cleaning solution and lint-free wipes to prepare surfaces for sealant application.
2. Allow surfaces to dry before applying sealant.
3. Using a caulking gun, fill the void in the corner of the window (Fig. 1A) with clear DOWSIL™ 1199 Silicone Glazing Sealant or similar adhesive, binding agent.

Fig. 1



**4.** Using an utility knife, cut the shrinking part of the glazing in the corner (Fig. 2A).

Fig. 2



5. Tuck the cut glazing back into the window's recesses (Fig. 3A).

Fig. 3




6. Use a plastic putty knife to smooth out and remove any excess sealant.
7. Allow 20-30 minutes for DOWSIL™ 1199 Silicone Glazing Sealant to become tack-free.
8. Allow 24 hours for DOWSIL™ 1199 Silicone Glazing Sealant to cure.